

# SOUTH PRODUCTION NOTES

Aug 26, 2015  
3-11 Shift notes

**BASF EMPLOYEES**

272 Last Recordable  
204 Last Lost Time

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952:**

Waiting for maintenance on the end seals and also on the valve for the F-1 line that connects to the top of the mixer. Still in process.

## **#1 RC / AI 3952:**

Hold for material. Cleaned out side door on feed end and under drum (dust/fines discharge). Keep an eye on this and clean it out each shift. Will need to stop when engineer advises (Trimer must be available for first west pfadler batch of 4601). Feed off middle midnight shift. North end seal on mixer needs repaired (work order submitted).

## **#2 MED line / Cu 0860:**

On hold.

## **#2 RC/ Cu 0860:**

Feed finished. Hold

## **#3 MED line / D 0715:**

Continue. First few batches will be separated and inspected by Bodmann (John is aware). 2<sup>nd</sup> batch looked better, but wiper blade ate into the die plate at the end of the batch. Will need to replace plate and blade before restarting.

## **#3 RC / Clean for D 0715:**

Calciner was flushed with two drums of AL oxide over the weekend. Will need to set up screener for D 0715.

## **#4 RC / D-0222 next**

Need to finish putting together the syntron and get the calciner lit. We need to bring it up to temperature and then run AL oxide through the system. Screener has been put back together with correct screens per Bill.

### **#5 RC / Catoxid:**

Calciner needs to get lit and brought up to temperature to start feed.

### **#6 RC & Dryer / D 1756**

Continue and keep the feed rate up when running. We will need to make up for lost time. Keep an eye on the Sly scrubber exhaust. The exhaust valve on the second floor of building 27 is stuck half way open. IMC is working on it and ordering parts so we can baffle back the suction on the dryer.

### **West Pfaudler / 4601**

Solution made afternoon shift and carbon loaded into pfaudler. The gauge has been replaced. Trimer pump replaced. Work order also written to get tank 6 line blanked off, and several other work orders submitted for scale readouts to be installed on red and white solution tanks, need power to white tank rack outlets, and repositioning of lid gauges so they can be read from 2<sup>nd</sup> floor west of pfaudler.

### **East Pfaudler/ D 1756:**

Continue on. Need to make extra batches to fill up the pipeline.

### **6 Tank:**

Tank empty

### **7 Tank:**

Cleaned and rinsed

### **National Dryer / D-0222.**

Belt cleaned, hold.

### **PK Blender: Catoxid**

Catoxid batches ran on day shift with OT. We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

### **Abbe Blender: D 5206 is next**

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks  
Need to install a new HF Pump soon. WOW.

### **Tower 3 / E 474:**

Unloaded, down until next E 474 load arrives from Erie. May be several days.

**Tower 6 / Cu 0860:**

Running.

**North Screener / Cu 0860:**

Continue on.

**South Screener / E 474:**

Continue on.

**#2662 (west) Pill Machine / AI-3915:**

Running.

**#2664 (east) Pill Machine / AI-3915:**

Running.

**TK #2 / V 2010:**

Done.

**TK #4 / 2508 next:**

Continue. Mill 2046 drums between catch ups.

**Harrop Kiln / AI 3920:**

Loading and Unloading.

**Building 27 Belt Filter / 5020:**

Belt was changed out on Wednesday as well as the vacuum pump. Restart on second shift.

## **PRODUCTION PRIORITIES:**

- 1) #6RC/East Pfaudler
- 2) Horne Tableting/Harrop Kiln
- 3) West Pfaudler
- 4) South Precip/Dry
- 5) #4 Tunnel Kiln/Ross Mixer
- 6) #2 RC North
- 7) #4 Calciner
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) #5 Calciner
- 11) #1 MED/#1RC
- 12) Reduction Towers